

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD		ECN #: 772	
Date: 06-01-30		Created By: MB	Checked By: ##
Project No: P604-630 (D350-616)		Approved By: ##	Approved By: N/A
Project Name: STUB COVER		(Management if reqd)	

Description of Change:

RELEASE OF: * D3494 REV.A
 * IIN-D350-616 REV.B
 * D350-616 REV.D

Engineering Actions	Yes	No	Responsible	To happen by:	Complete
Required Documents Under Review?	✓	✓	KJ	06.02.02	06.02.02 KJ
Update Blue/Pink Folder/Electronic File	✓	✓	KJ	06-02-02	06.02.03 KJ
Update DSI Folder/Electronic File		✓			
Update D-Part Master Binder	✓		KJ	06-02-02	06.01.31 KJ
Update Grey Project Binder	✓		KJ	06-02-02	06.02.03 KJ
Update DEO/DSI Binder		✓			
Update Master Document List (MDL)		✓			
Update Drawing Approval Record (DR)	✓		KJ	06-02-02	06.02.03 KJ
Update Change Record Form	✓		KJ	06-02-02	06.02.03 KJ
Move Electronic File	✓		KJ	06-02-02	06.02.03 KJ
Notify TCA of Change		✓			
Notify FAA of Change		✓			
Update QSI 021 (TC/FAA STC)		✓			
Update QSI 036 (K-Kits)		✓			
Scan Documents		✓			
Update Accpac Database	✓		KJ/LC/AP	06.02.02	06.02.09 KJ
Update Access Database	✓		KJ	06-02-02	06.01.31 KJ
Verification ARC		✓			
Create/Update STC Approval List		✓			
Update Prod. Dev. Summary	✓		MB/KJ	06-02-02	06-02-02 KJ
Create/Update COSS (Estimate/BOM)	✓		JLM/EL	ASAP	06-05-12 ←
Create/Update PPP's		✓			
Update Paperwork Kits in Production	✓		DM/KJ	06-02-02	06.03.30 DM for DH
Update Paperwork Kits in Stock	✓		CL/LC/KJ	06-02-02	06.02.14 CL for CL
Rework/Scrap Current Production		✓			
Rework/Scrap Kits in Stock?		✓			
Update Qpulse		✓			
Create/Update Controlled PDF Dwgs	✓		KJ/AP	06-02-02	06.01.30 KJ
Create/Update FAI sheets	✓		JLM/EL	ASAP	06-05-12 ←
Create/Update CNC Programs	✓	##	JLM/LC	ASAP	06-05-12 ←
Create/Update Tooling	✓	##	JLM/EL	ASAP	06-05-12 ←
Create/Update DXF File	✓		KJ/LC	06-02-02	06.02.03 KJ
MPP required?		✓			
Notify Previous Customers		✓			
Notify Eurocopter France		✓			

Notes: - 011, -013, -015 Now @ CHG 002.

- ADD D3494 TO ALL KITS IN STOCK

- REPLACE IIN-D350-616 REV.A WITH NEW & CURRENT IIN-D350-616 REV.B FOR ALL KITS IN STOCK.

- REPLACE D350-616 REV.B WITH NEW & CURRENT D350-616 REV.D FOR ALL KITS IN STOCK

(5) D350-616-013 IN STOCK

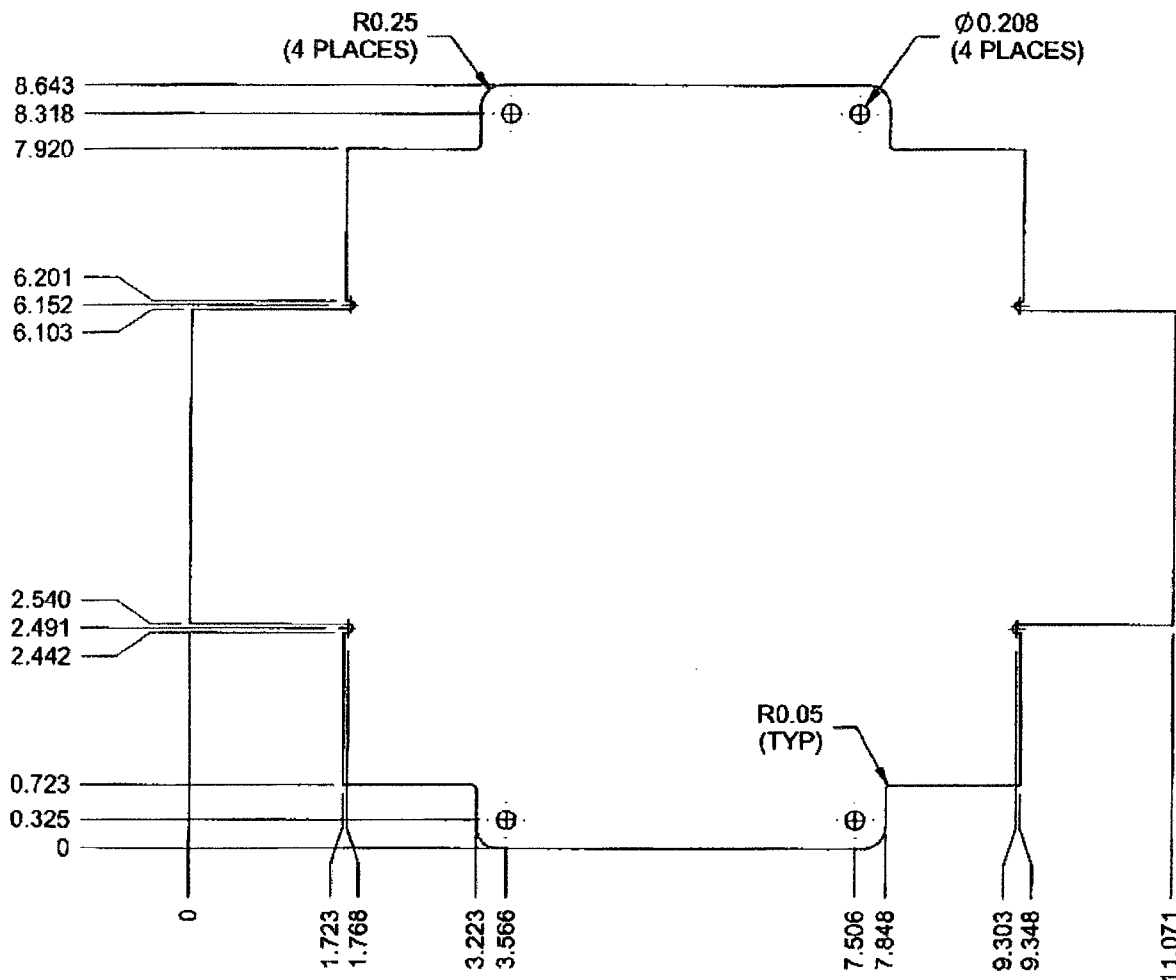
(8) D350-616-015 IN STOCK, (2) D350-616-011 & (1) D350-616-015 IN PROD.

ECN Complete: **##**

Date: **06.06.26**



DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3494	REV. A SHEET 2 OF 2
DATE 06.01.16		TITLE STUB COVER	SCALE 1:2



D3494-1F STUB COVER FLAT PATTERN

NOTES:

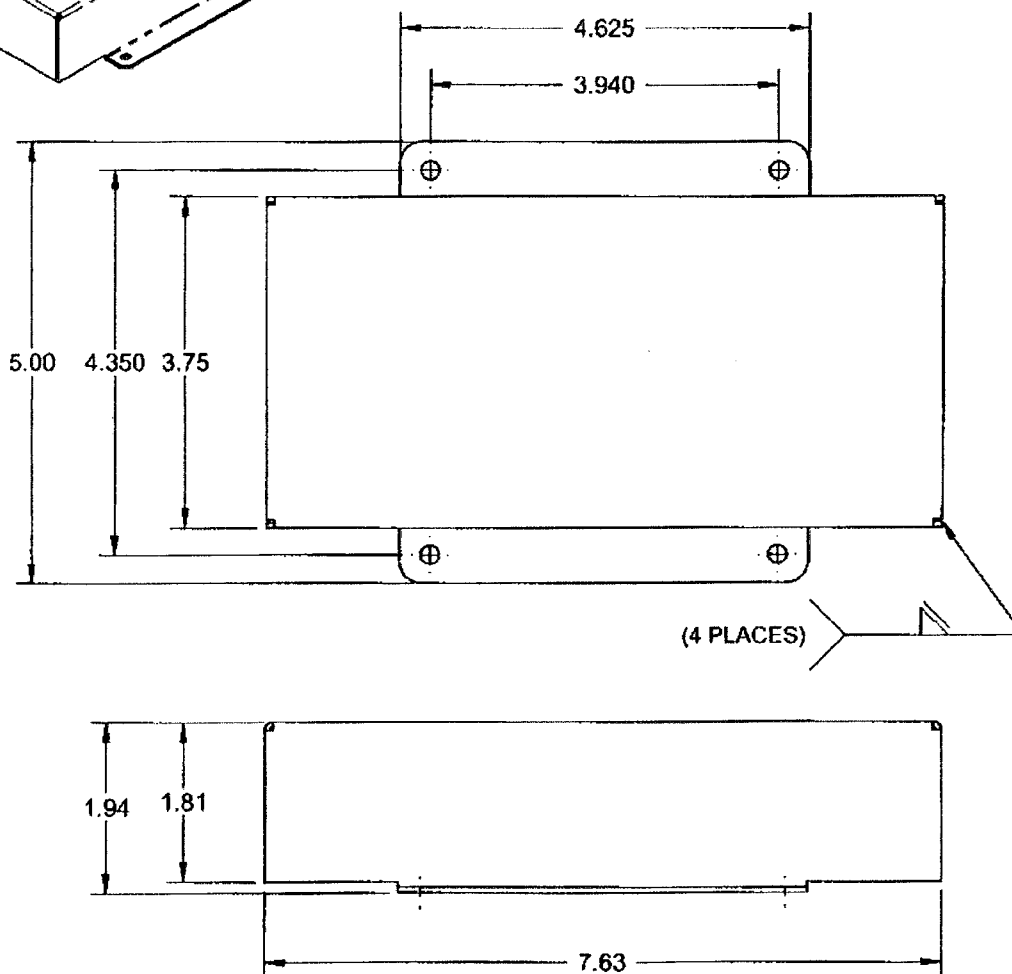
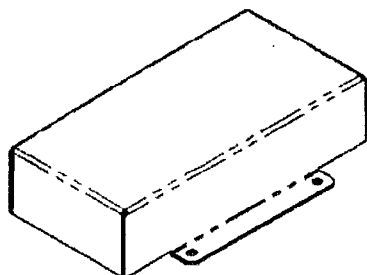
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.060 THICK) PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2006 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN MB	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3494	REV. A SHEET 1 OF 2
DATE 06.01.16		TITLE STUB COVER	SCALE 1:2
A	06.01.16	NEW ISSUE	



NOTES:

- 1) MATERIAL: MAKE FROM D3494-1F
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT PAINT BLACK SANDTEX (4.3.5.7) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

COPYRIGHT © 2006 BY DART AEROSPACE LTD.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



DESIGN BW	DRAWN BY MB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D350-616	REV. D SHEET 1 OF 13
DATE 06.01.19		TITLE AS350/355 LITTER KIT INSTALLATION SCALE NTS	
A	95.02.20	NEW ISSUE	
B	96.01.09	ADD VIEW OF D2493 TO SHEET 9	
C	06.01.10	ADD DSI 9112/9117/9130/9236/9310	
D	06.01.19	ADD D3494-1 STUB COVER	

QTY - 011	Qty - 013	Qty - 015	Part Number	Description
X			D350-616-011	Full Litter Kit
1	X		D350-616-013	Deck Plate and Tie Down Kit
	1	X	D350-616-015	Deck Plate Kit
		1	D2344	DECK PLATE (AFT)
		4	D2348	WEAR PLATE (KEY WAY)
	1		D2350	LITTER TIE DOWN (NON-LOCKING)
		1	D2353	STIFFENER
	1		D2360	LITTER TIE DOWN (LOCKING)
		1	D2364	DECK PLATE (FWD)
		2	D2365	WEAR PLATE (PIP PIN)
		1	D2369-1	LOCATOR PLATE
		1	D2369-3	LOCATOR PLATE
1			D2370	LITTER ASSEMBLY
1			D2493	PATIENT STOP
		1	D3494-1	STUB COVER
		10	AN960JD10	WASHER
		25	MS20426AD4-5	RIVET
		25	MS20426AD4-6	RIVET
		6	MS20426AD5-7	RIVET
		6	MS20426AD5-8	RIVET
		15	MS20601AD4W2	BLIND RIVET (OR CR9162-4-2)
		30	MS20601AD4W3	BLIND RIVET (OR CR9162-4-3)
		22	MS24693-C48	SCREW (OR MS24693-48)
		6	MS24693-C273	SCREW (OR MS24693-273)
		6	MS21042L3	NUT (OR MS21042-3)
		4	MS35207-264	SCREW

CANADA DEPARTMENT OF TRANSPORT AIRCRAFT CERTIFICATION BRANCH DAO # 01-O-01	
APPROVED 	
BY:	D. SHEPHERD (DE # 02)
DATE:	06.01.19
CERT. NO.:	SH96-10
ISSUE NO.:	2

Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.